

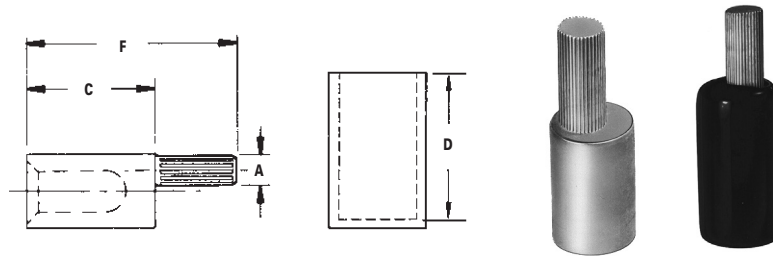
TYPE ACO

Features

- Manufactured from high strength aluminum alloy
- Pin is knurled
- Pin is off center
- Chamfered barrel
- UL Listed and CSA Certified for 600 volts, 90° C
- Clearly marked with wire size and die index for ILSCO tools, proper number and location of crimps
- Prefilled with DE-OX
- Color coded end caps inserted in barrel
- Supplied with insulating cover

Benefits

- Provides maximum conductivity and excellent crimping characteristics
- Permits greater surface contact
- Allows connectors to be rotated for parallel applications. Multiple conductor lugs hole spacing does NOT permit insertion of straight pin connectors
- Provides easy conductor insertion
- Ensures reliability for aluminum or copper conductors
- Provides easy identification and tooling recommendation
- Prevents oxides from forming
- Prevents foreign materials from entering the connector prior to usage and color code identifies the proper compression die
- Eliminates taping



Catalog Number	Wire Range	Die Color Code	Die Index	Pin Size	Dimensions				O.D.	I.D.
					F	C	A	D (cover)		
ACO-350	350kcmil	Brown	14	250kcmil	2-3/4	1-13/32	37/64	2-1/4	1-7/64	23/32
ACO-500	500kcmil	Pink	16A	350kcmil	3-5/8	2-1/32	11/16	3-1/4	1-21/64	55/64
ACO-600	600kcmil	Yellow	18	400kcmil	3-43/64	2-1/32	47/64	3-1/4	1-15/32	59/64
ACO-750	750kcmil-700kcmil	Yellow	18	500kcmil	3-51/64	2-1/32	13/16	3-1/4	1-15/32	1-1/32
ACO-1000*	1000kcmil-750kcmil	-	-	600kcmil	4-1/32	2-1/32	29/32	-	1-45/64	1-3/16

Cover and connector are packaged together (ONLY).

* Not supplied with cover

Tooling Information

Catalog Number	ILSCO				Burdny						Thomas & Betts		Color Code
	ILC-12-N Die No. No. of Crimps	ILCB-12-N ILCB-12-LIO Die No. No. of Crimps	ILC-15H Die No. No. of Crimps	IDT-12-N Die No. No. of Crimps	Y750 Family Die Index No. of Crimps	Y-35 Die Index No. of Crimps	Y-39 Die Index No. of Crimps	Y-45 Die Index No. of Crimps	Y-46 Die Index No. of Crimps	Y644M Dieless No. of Crimps	13642 12 Ton Die Index No. of Crimps	13100A 15 Ton Die Index No. of Crimps	
ACO-350	ILD-14 (1)	ILD-14 (1)	ILD-14 (1)	(1)	299 (2*)	299 (2*)	299 (2*)	299 (2*)	299 (2*)	(1)	87H (2)	87 (2)	Brown
ACO-500	ILD-16A (2)	ILD-16A (2)	ILD-16A (2)	(1)	300 (3)	300 (3)	300 (3)	300 (3)	300 (3)	(1)	99H (3)	99H (3)	Pink
ACO-600	ILD-18 (3)	ILD-18 (3)	ILD-18 (3)	(1)	936 (3)	936 (3)	936 (3)	936 (3)	936 (3)	(1)	115H (3)	115H (3)	Yellow
ACO-750	ILD-18 (3)	ILD-18 (3)	ILD-18 (3)	(1)	936 (3)	936 (3)	936 (3)	936 (3)	936 (3)	(1)	115H (3)	115H (3)	Yellow
ACO-1000	-	-	-	(1)	-	-	-	-	-	(1)	-	-	-

All wire sizes, unless noted otherwise, are American Wire Gauge (AWG)

* Overlap Crimps

See stuffer sheet for complete information on tooling.

Tested to UL 486A/B, UL File E62525